

44

9.75

DART AEROSPACE LTD	Work Order:	9794
Description: Bearpaw Kit (19" x 16")	Part Number:	K10007
Dwg: D2435 Rev. E1	Qty:	1044
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																																																
1	DC	Issue Traveler Note: (1) K10007 Kit consists of Qty (2) D2435 Dwg not required	KJ	03.10.22	6																																																
2	DC	Photocopy bluefile: K10007 D206-559 D500-572 D120-638 D058-678 and create labels per PPP K10007 CHG003 (Bag Bluefiles separately)	WK 43 KJ	03.10.24	6																																																
3	GA	Cut 2 blanks per K10007 Kit Cut blank: 16.00" x 20.00" x 1.00" thick Material: Black UHMW 1" (MUHMWB10) Batch: <u>M13578</u> Identify as D2435		03.10.24	4																																																
4	MV	Inspect material for defects or damage prior to machining	SB	03.10.24	4																																																
5	MV	Machine as per Folio D2435 and Dwg D2435	SB	03.10.24	4																																																
6	QC2	Inspect parts as they come of the CNC machine	SB	03.10.24	4																																																
7	MV	Deburr	SB	03.10.24	4																																																
8	QC8 & 5	Second inspection	SB	03.10.24	4																																																
9	KP	Pick: Packing Kit (Note: D2435 is not on the BOM, but is in as material from step 3) <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>4</td><td>D2182B050</td><td>Rubber Cushion</td><td>B19540</td></tr><tr><td>8</td><td>D2274</td><td>Radius Block</td><td>B19518</td></tr><tr><td>2</td><td>D2435</td><td>Bearpaw</td><td>B19744</td></tr><tr><td>4</td><td>D2438</td><td>Clamp</td><td>B19615</td></tr><tr><td>8</td><td>D2529</td><td>Washer</td><td>B18930</td></tr><tr><td>8</td><td>AN4-15A</td><td>Bolt</td><td>M13437</td></tr><tr><td>8</td><td>AN4-17A</td><td>Bolt</td><td>M12692</td></tr><tr><td>16</td><td>AN960JD416</td><td>Washer</td><td>M13356</td></tr><tr><td>8</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M12620</td></tr><tr><td>2</td><td>QS200M44S</td><td>Clamp</td><td>M13928</td></tr><tr><td>1</td><td colspan="3">Paperwork package from Step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	4	D2182B050	Rubber Cushion	B19540	8	D2274	Radius Block	B19518	2	D2435	Bearpaw	B19744	4	D2438	Clamp	B19615	8	D2529	Washer	B18930	8	AN4-15A	Bolt	M13437	8	AN4-17A	Bolt	M12692	16	AN960JD416	Washer	M13356	8	MS21042L4	Nut (or -4)	M12620	2	QS200M44S	Clamp	M13928	1	Paperwork package from Step 2				03-10-31	4
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10	QC4	Inspect Kit for 100% Completeness on the W/O	SB	03/11/04	4																																																
11	PK	Identify and pack for shipping as per PPP K10007		03-11-04	4																																																
12	AC	Cost / part <u>109.67</u>	545	03.11.06	4																																																
13	DC	Close W/O <u>119.03</u> Inspect Level 21	SA	03.11.06	4																																																

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10007 created for Bear paw kit (MPP 2000)	EC	
B	01.03.21	Added OH-58 paperwork (MPP 2092)	EC	
C	01.11.08	Revised Step 3 and Added Level 21	SM	
D	03.03.26	Reformat; Incorporated D2435	KJ/RF	

RELEASED
03.03.31

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 21, 2003
01:09 pm

Work Order No : 0019794
Project Name : *K10007
Project For : WK344
Work Order Type : Main
Main WO Number :
House Part Number : *K10007
Description : Bearpaw Kit 19" x 16"
Manufactured : Yes
Amount Req'd : *104u*
Amount Done : 0
Start Date : 10-21-03
Est Finish Date : 10-30-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD	Work Order :	14495
	Description:	Inspection
	Approval :	<i>[Signature]</i>
		Page 1 of 1

Step	Location	Procedure	By	Date																								
1	PK	Remove from Stock Yes/ No Return# <u>268</u> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td><u>1</u></td> <td><u>140007</u></td> <td><u>Boorpenw Kit</u></td> <td><u>18504</u></td> </tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	<u>1</u>	<u>140007</u>	<u>Boorpenw Kit</u>	<u>18504</u>																	N/A	
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2	PK	Re-work/Inspection: <u>Repackage in a new box</u> <u>Apply a new label to box</u> } <i>[Signature]</i>		03-08-14																								
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